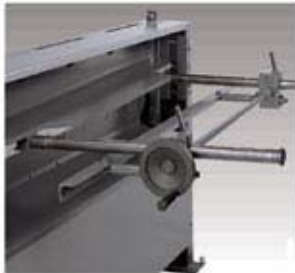
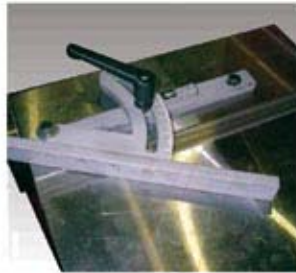


Compact Hydraulic Shearing Machine

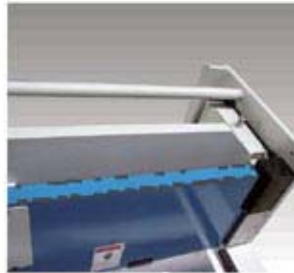
UNION FABRICATION



MANUAL BACK GAUGE



ANGLE GAUGE FOR COMPACT HYDRAULIC SHEARING MACHINE.



(HYDRAULIC HOLD DOWN SYSTEM FOR P-I2010 & P-I0010)



MACHINE REAR GUARD & POWER BACK GAUGE



- LENGTH OF CUT 3100mm
- MILD STEEL CAPACITY 3.5mm (10GA)
- STAINLESS STEEL CAPACITY 13 GA.
- 7.5HP.

COMPACT HYDRAULIC SHEAR QUALITY FEATURES

- The hydraulic power shear integrates common structural features as that on a foot shear.
- Designed with additional structural braces for added rigidity, stability and firm support for hydraulic system.
- HYDRAULIC SYSTEM : The high performance integrated hydraulic pump and fluid tank unit is mounted under the shear bed.
- The hydraulic system consists of double acting cylinders with seal lines, pressure relief valve and electrically operated hydraulic valve

- ELECTRIC CONTROLS : The electric control device includes a remote foot switch, motor starter, transformer and mode selector for single stroke or continuous operation.
- UPPER ARM RETURN : Once the operator release the foot switch, the upper arm returns to the top of the stroke from any position.

AIR POWERED SHEAR QUALITY FEATURES (A-5216)

An air powered shear combines all the fine features on that of the foot shear. High productivity. Easy to operate. Foot-operated air valve control. Hold down feet are coated with neoprene.

STANDARD EQUIPMENT

1. High carbon, high chrome alloy-tool steel blades. (4-Edge bottom blade except F-5216 & P-5214 & A-5216, single-edge bottom blade for F-5216 & P-5214 & A-5216, 2-edge upper blade)
2. Finger guard.
3. Back gauge
4. Front supporting arm.
5. Side gauge.
6. Spring Actuated Holddown Bar Except P-10010 & P-12010 To Ensure Even Pressure.
7. Hydraulic Hold Down System For P-12010 & P-10010 To Clamp Workpiece Tightly.
8. Fully hydraulic system and safety overload protection system (hydraulic shear only).

Compact Hydraulic Shearing Machine

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SPECIFICATIONS

Specifications are subject to change without prior notice

MODEL	CUTTING LENGTH mm/Inch	CAPACITY		CUTTING ANGLE	STROKE Per/min	MOTOR POWER (HP)	FRONT GAUGE RANGE mm/Inch	BACK GAUGE RANGE	SHIPPING WEIGHT KGs/lbs	SHIPPING SIZE mm/Inch
		MILD STEEL (mm/GA)	STAINLESS (GA)							
G-8216	1320(52")	1.6(16)	20	1'40"	-	MANUAL	600(24")	600(24")	430(946)	1700x 800 x 1350 (67" x 32" x 53")
A-5216	1320(52")	1.6(16)	20	1'40"	20	AIR	600(24")	600(24")	722(1588)	1920 x 900 x 1350 (76" x 36" x 53")
H-5214	1320(52")	2.0(14)	18	1'40"	35	3	600(24")	600(24")	780(1723)	1920 x 900 x 1350 (76" x 36" x 53")
H-5210	1320(52")	3.5(10)	13	1'40"	28	5	600(24")	600(24")	1200(2650)	1920 x 1900x 1450 (76" x 36" x 53")
H-6014	1550(60")	2.0(14)	18	1'40"	30	3	600(24")	600(24")	1000(2206)	2160 x 900 x 1350 (85" x 36" x 53")
H-6010	1550(60")	3.5(10)	13	1'40"	26	5	600(24")	600(24")	1390(3066)	2160 x 900 x 1400 (85" x 36" x 55")
H-8014	2050(80")	2.0(14)	18	1'40"	20	3	600(24")	600(24")	1170(2577)	2700 x 950 x 1400 (106" x 36" x 55")
H-8010	2050(80")	3.5(10)	13	1'40"	24	5	600(24")	600(24")	1730(3802)	2700 x 950 x 1450 (106" x 36" x 57")
H-10014	2540(100")	2.0(14)	18	1'30"	22	5	600(24")	600(24")	2230(4917)	3150 x 1000 x 1300 (124" x 36" x 50")
H-10010	2540(100")	3.5(10)	13	1'30"	22	7.5	600(24")	600(24")	2700(5935)	3150 x 1100 x 1500 (124" x 45" x 59")
H-12014	3100(122")	2.0(14)	18	1'30"	20	5	600(24")	600(24")	2800(6200)	3800x 1050x 1420 (150" x 40" x 56")
H-12010	3100(122")	3.5(10)	13	1'30"	20	7.5	600(24")	600(24")	3200(6600)	3800 x 1100 x 1500 (150" x 45" x 59")

